



Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 1 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

The following sample(s) was/were submitted and identified by the applicant as:


Sample Submitted By : HERAEUS MATERIALS SINGAPORE PTE LTD
Sample Name : GOLD FLASH PALLADIUM COATED COPPER BONDING WIRE
Style/Item No. : PdFLASH

Sample Receiving Date : 21-Mar-2025
Testing Period : 21-Mar-2025 to 02-Apr-2025

Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
(2) Please refer to next pages for the other item(s).

Test Results : Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.


Ray Chang, Ph.D./Department Manager
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory-Kaohsiung



PIN CODE: 1836662E

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 2 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

Test Part Description

No.1 : GOLD FLASH PALLADIUM COATED COPPER BONDING WIRE

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI)	With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.	mg/kg	8	n.d.	-
Hexavalent Chromium Cr(VI) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.	µg/cm ²	0.1	n.d.	-
Hexavalent Chromium Cr(VI)	With reference to ISO 3613: 2021, analysis was performed by UV-VIS.	µg/cm ²	0.02	n.d.	-
Hexavalent Chromium Cr(VI)	With reference to US EPA 3060A: 1996, analysis was performed by UV-Vis.	mg/kg	2	n.d.	-
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs		mg/kg	-	n.d.	1000

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 3 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Monobromodiphenyl ether	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	-
Sum of PBDEs		mg/kg	-	n.d.	1000
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-pentyl phthalate (DNPP) (CAS No.: 131-18-0)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Di-n-hexyl phthalate (DNHP) (CAS No.: 84-75-3)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Bis(2-methoxyethyl) phthalate (DMEP) (CAS No.: 117-82-8)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	-

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 4 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Tetrabromobisphenol A (TBBP-A) (CAS No.: 79-94-7)	With reference to RSTS-E&E-121, analysis was performed by LC/MS.	mg/kg	10	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Iodine (I) (CAS No.: 14362-44-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3052: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	Modified EN 17681-1: 2022 & EN 17681-2: 2022, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-
Perfluorooctanoic acid and its salts (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	Modified EN 17681-1: 2022 & EN 17681-2: 2022, analysis was performed by LC/MS/MS.	mg/kg	0.01	n.d.	-

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 5 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

Note :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected (Less than MDL)
4. "-" = Not Regulated
5. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 $\mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI).
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 $\mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 $\mu\text{g}/\text{cm}^2$ and 0.13 $\mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.
6. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 6 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

PFAS Remark :

The quantitative technology of PFAS is to analyze the specific structure of PFAS substances. However, PFAS acid and its salts with the same carbon number group have the same specific structure that can be identified. The tested results of the analyzed specific structure cannot be distinguished to identify the contribution from PFAS acid or its salts. Therefore, the tested results display the sum of concentrations of PFAS acids and its salts with the same carbon number group. The concentration of PFAS substances in the below table have been included in the tested results, please refer to the table for relevant information: (The listed PFAS substances are examples only, it do not include all PFAS salts with the same carbon number group.)

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Perfluorooctane sulfonates (PFOS)	1763-23-1
	Potassium perfluorooctanesulfonate (PFOS-K)	2795-39-3
	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)	29081-56-9
	Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(C ₂ H ₄ OH) ₂)	70225-14-8
	Perfluorooctanesulfonic acid,tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)	56773-42-3
	N-decyl-N,N-dimethyldecan-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane-1-sulfonate (PFOS-DDA)	251099-16-8
	TetrabutylAmmonium perfluorooctanesulfonate (PFOS-N(C ₄ H ₉) ₄)	111873-33-7
	Perfluorooctane sulfonyl fluoride (POSF)	307-35-7
	Perfluorooctanesulfonic acid, magnesium salt (PFOS-Mg)	91036-71-4
	Perfluorooctanesulfonic acid, sodium salt (PFOS-Na)	4021-47-0
	Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctanesulfonate	71463-74-6

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 7 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

Group Name	Substance Name	CAS No.
PFOS, its salts & derivatives	Perfluorooctanesulfonate (anion)	45298-90-6
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, compd. with N,N-diethylethanamine (1:1) (PFOS-N(C ₂ H ₅) ₃)	54439-46-2
	Methanaminium, N,N,N-trimethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(CH ₃) ₄)	56773-44-5
	1-Pentanaminium, N,N,N-tripropyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C ₃ H ₇) ₃ (C ₅ H ₁₁))	56773-56-9
	1-Butanaminium, N,N-dibutyl-N-methyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1) (PFOS-N(C ₄ H ₉) ₃ (CH ₃))	124472-68-0
	Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	213740-80-8
	Sulfonium, diphenyl(2,4,6-trimethylphenyl)-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	258341-99-0
	Pyridinium, 1-hexadecyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	334529-63-4
	1-Decanaminium, N,N,N-triethyl-, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-1-octanesulfonate (1:1)	773895-92-4
	Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P(C ₄ H ₉) ₄)	2185049-59-4
	Perfluorooctanesulfonic acid diethylamine salt (PFOS-C ₄ H ₁₁ N)	2205029-08-7
	Heptyldimethyl{2-[(2-methylprop-2-enoyl)oxy]ethyl}azanium perfluorooctanesulfonate (PFOS-C ₁₅ H ₃₀ NO ₂)	1203998-97-3
	1-Octanesulfonic acid, 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluoro-, 1,1'-anhydride (PFOSAN)	423-92-7

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Test Report

No.: EKR25301490

Date: 02-Apr-2025

Page: 8 of 18

HERAEUS MATERIALS SINGAPORE PTE LTD

BLK 5002 ANG MO KIO AVE 5, #04-05 TECHPLACE II, SINGAPORE 569871

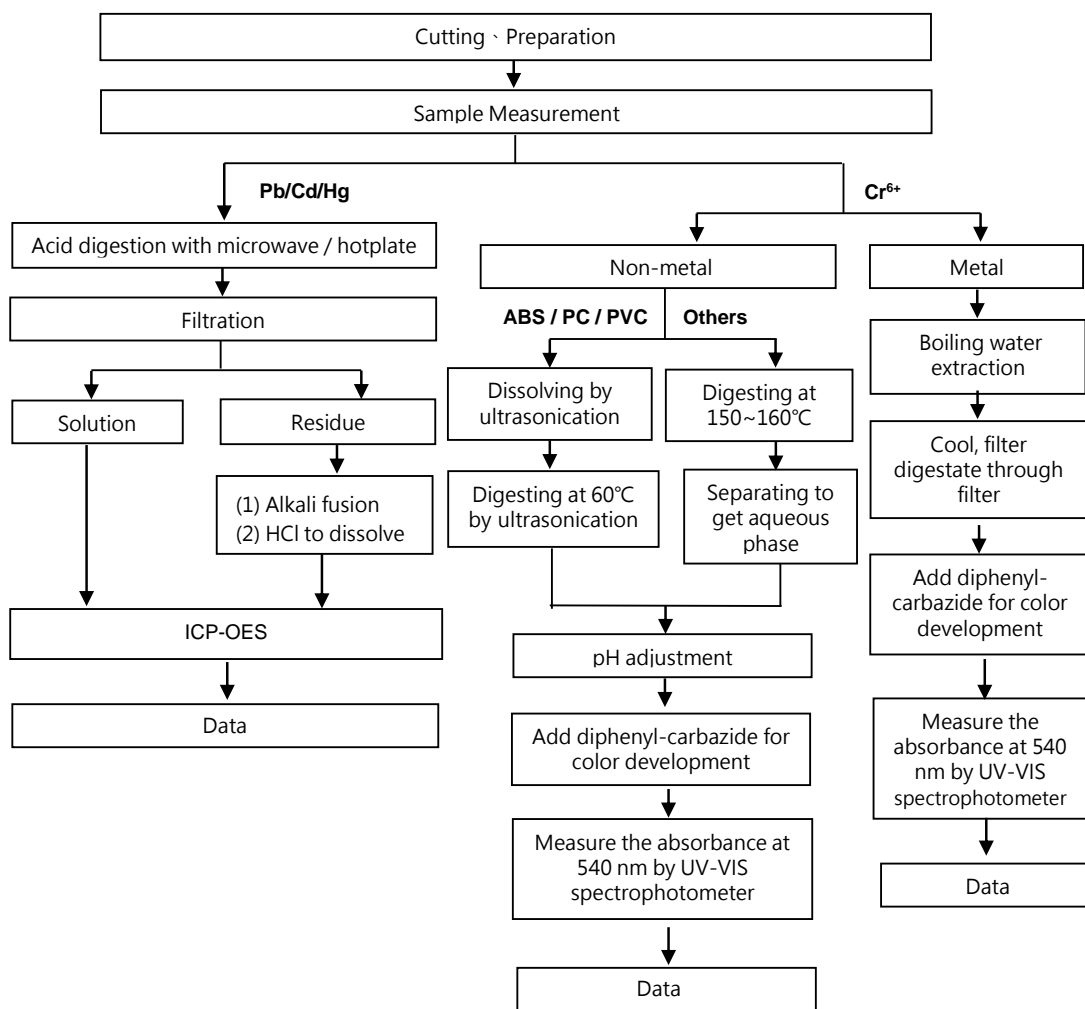
Group Name	Substance Name	CAS No.
PFOA, its salts & derivatives	Perfluorooctanoic acid (PFOA)	335-67-1
	Sodium perfluorooctanoate (PFOA-Na)	335-95-5
	Potassium perfluorooctanoate (PFOA-K)	2395-00-8
	Silver perfluorooctanoate (PFOA-Ag)	335-93-3
	Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
	Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
	Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
	Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3 ⁺))	68141-02-6
	Pentadecafluorooctanoic acid--piperazine (2/1)PFOA-NH(C ₄ H ₁₀ N)	423-52-9
	Pentadecafluorooctanoate (anion)	45285-51-6
	Perfluorooctanoic Anhydride	33496-48-9
	Ethanaminium, N,N,N-triethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	98241-25-9
	Tetramethylammoniumperfluorooctanoat	32609-65-7
	1-Propanaminium, N,N,N-tripropyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1)	277749-00-5
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, potassium salt, hydrate (1:1:2) (PFOA-K(H ₂ O) ₂)	98065-31-7
	Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, compd. with ethanamine (1:1) (PFOA-C ₂ H ₇ N)	1376936-03-6
	Octanoic acid, pentadecafluoro-, compd. with pyridine (1:1) (9CI) (PFOA-C ₅ H ₅ N)	95658-47-2
	Pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C ₁₀ H ₁₄ N ₂)	1514-68-7
	1-Octanaminium, N,N,N-trimethyl-, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluorooctanoate (1:1) (PFOA- C ₁₁ H ₂₆ N)	927835-01-6

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Analytical flow chart of Heavy Metal

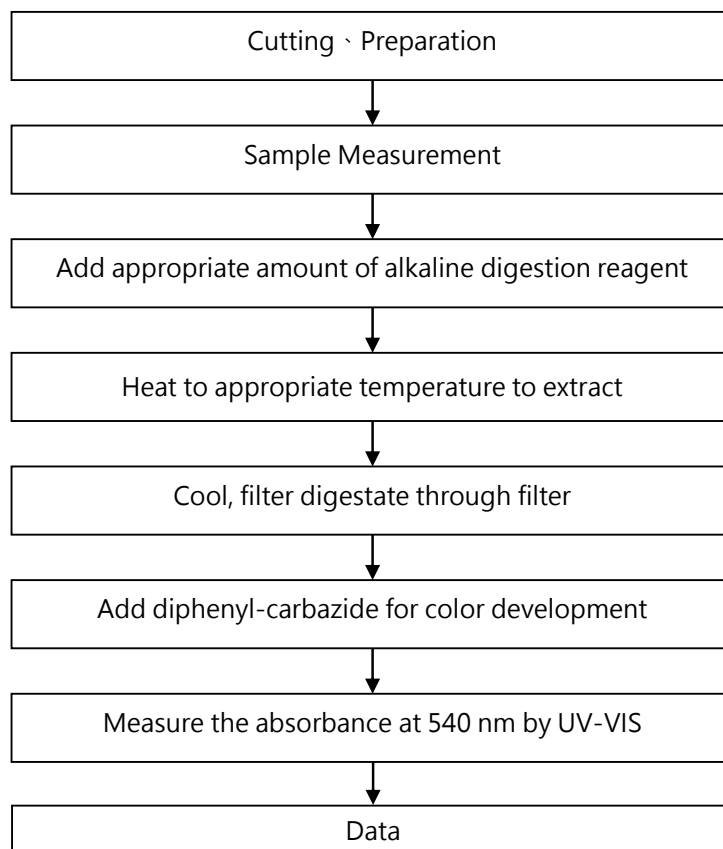
These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr^{6+} test method excluded)



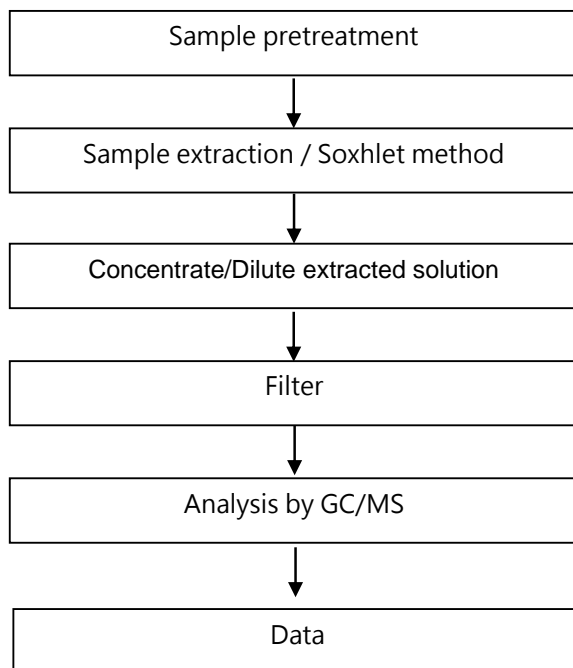
Analytical flow chart - Hexavalent Chromium Cr(VI)

Test method: EPA 3060A



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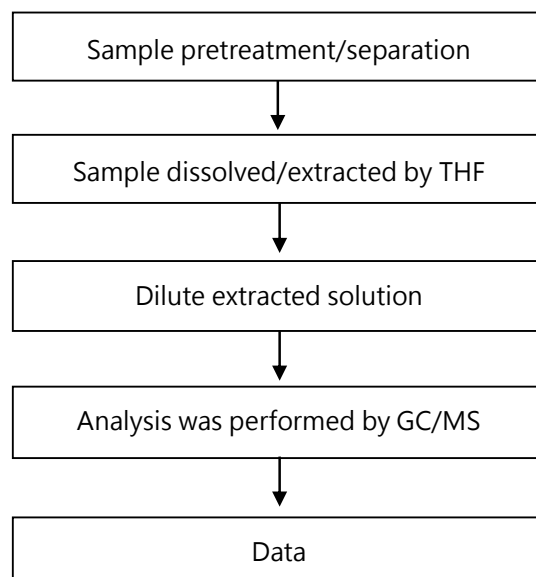
PBB/PBDE analytical FLOW CHART



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Analytical flow chart of phthalate content

【 Test method: IEC 62321-8 】



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Test Report

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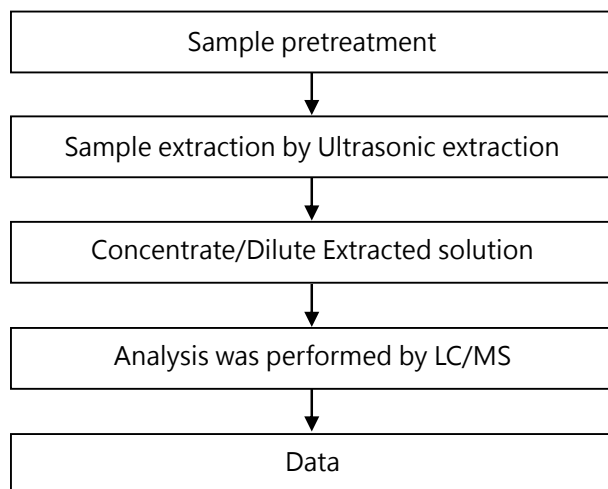
Date: 02-Apr-2025

Page: 13 of 18

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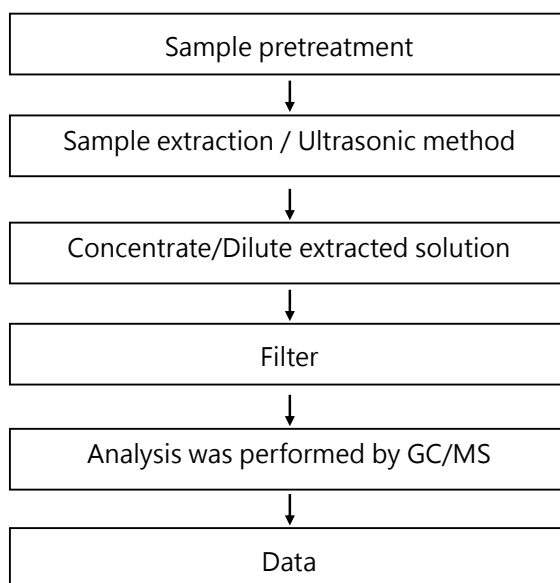
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TBBP-A analytical flow chart



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Analytical flow chart - HBCDD



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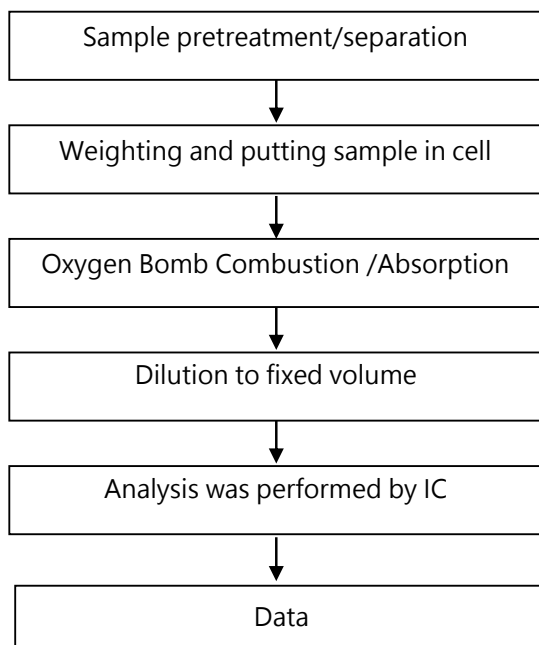
Date: 02-Apr-2025

Page: 15 of 18

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Analytical flow chart of Halogen

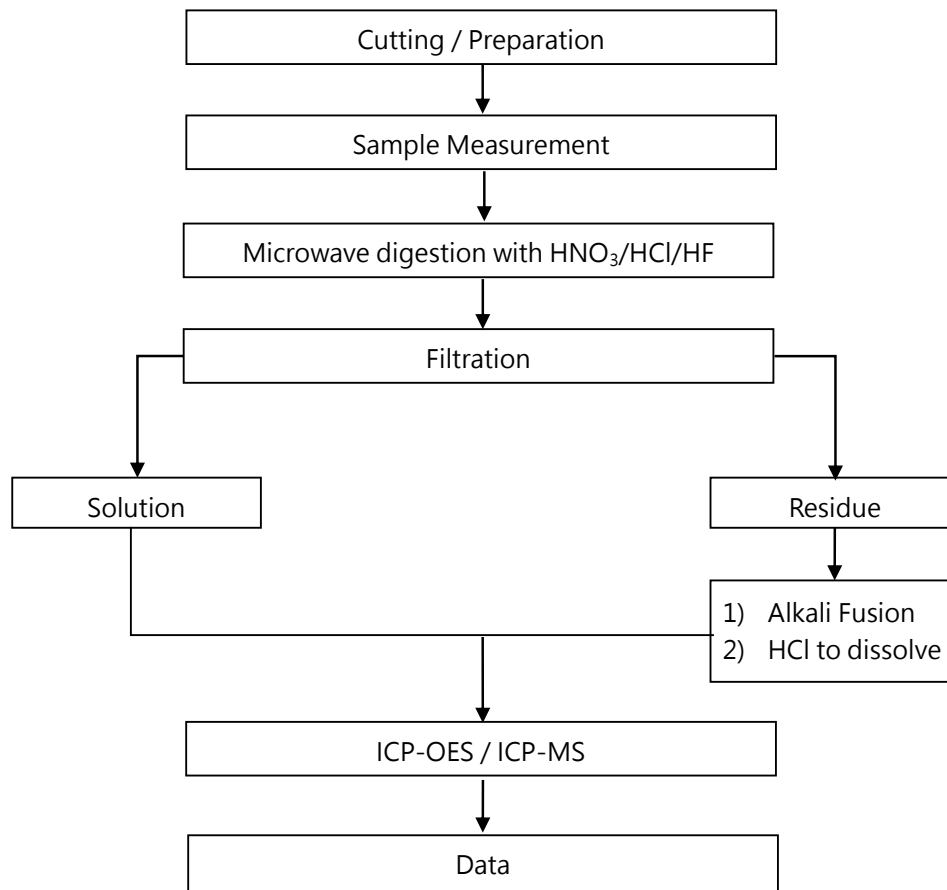


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Analytical flow chart of Elements (Heavy metal included)

These samples were dissolved totally by pre-conditioning method according to below flow chart.

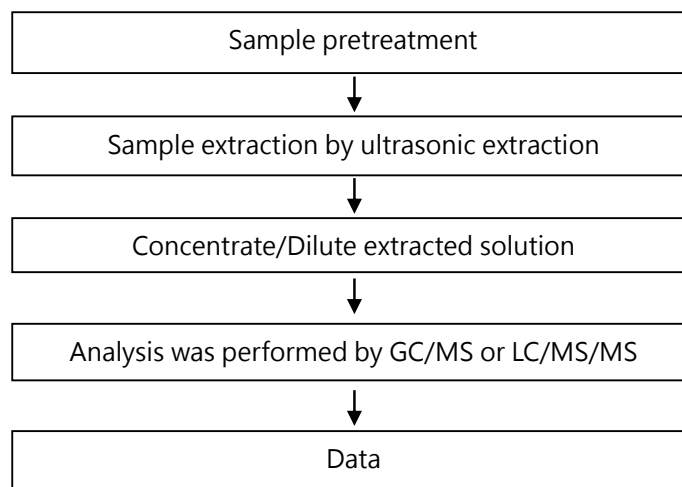
【Reference method : US EPA 3051 · US EPA 3052】



* US EPA 3051 method does not add HF.

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Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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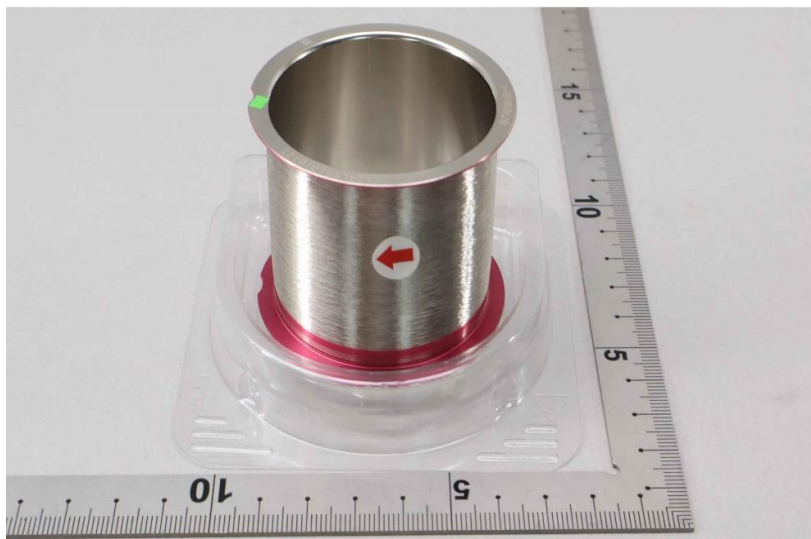
Page: 18 of 18

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* The tested sample / part is marked by an arrow if it's shown on the photo. *

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** End of Report **

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