



測試報告

Test Report

號碼(No.): ETR23A01806M02

日期(Date): 20-Oct-2023

頁數(Page): 1 of 16

旭德科技股份有限公司 (SUBTRON TECHNOLOGY CO., LTD.)

新竹縣湖口工業區光復北路8號 (NO. 8, KUANG FU NORTH ROAD, HU KOU, HSIN-CHU INDUSTRIAL PARK, HSIN-CHU, TAIWAN, R. O. C.)

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as) :

樣品名稱(Sample Name) : Cu PLATING LAYER

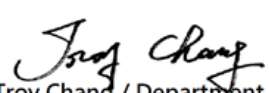
收件日(Sample Receiving Date) : 11-Oct-2023

測試期間(Testing Period) : 11-Oct-2023 to 17-Oct-2023

測試需求(Test Requested) : (1) 依據客戶指定，參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)

測試結果(Test Results) : (2) 其他測試項目請見下一頁。 (Please refer to next pages for the other item(s).)

結論(Conclusion) : 請參閱下一頁 (Please refer to following pages.)
(1) 根據客戶所選擇的部位測試，其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。 (Based on the performed tests on selected part of submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)


Troy Chang / Department Manager
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei



PIN CODE: 88A441CB

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Test Report

號碼(No.): ETR23A01806M02

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頁數(Page): 2 of 16

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測試部位敘述 (Test Part Description)

No.1 : 銅色片狀鍍層 (PLATING LAYER OF COPPER COLORED SHEET)

No.2 : 銅色片狀(含鍍層) (COPPER COLORED SHEET (INCLUDING THE PLATING LAYER))

測試結果 (Test Results)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)		限值 (Limit)
				No.1	No.2	
鎘 (Cd) (Cadmium (Cd))	酸洗脫鍍層，參考IEC 62321-5: 2013，以感應耦合電漿發射光譜儀分析。(IEC 62321-5: 2013 application of modified digestion by surface etching, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	---	100
鉛 (Pb) (Lead (Pb))	酸洗脫鍍層，參考IEC 62321-5: 2013，以感應耦合電漿發射光譜儀分析。(IEC 62321-5: 2013 application of modified digestion by surface etching, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	---	1000
汞 (Hg) (Mercury (Hg))	酸洗脫鍍層，參考IEC 62321-4: 2013+ AMD1: 2017，以感應耦合電漿發射光譜儀分析。(IEC 62321-4: 2013+AMD1: 2017 application of modified digestion by surface etching, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	---	1000
六價鉻 (Hexavalent Chromium) Cr(VI) (#2)	參考IEC 62321-7-1: 2015，以紫外光-可見分光光度計分析。(With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.)	µg/cm ²	0.1	n.d.	---	-

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測試報告

Test Report

號碼(No.): ETR23A01806M02

日期(Date): 20-Oct-2023

頁數(Page): 3 of 16

旭德科技股份有限公司 (SUBTRON TECHNOLOGY CO., LTD.)

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)		限值 (Limit)
				No.1	No.2	
全氟辛烷磺酸及其鹽類 (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	參考CEN/TS 15968: 2010，以液相層析串聯質譜儀分析。(With reference to CEN/TS 15968: 2010, analysis was performed by LC/MS/MS.)	µg/m ²	0.5	n.d.	---	-
全氟辛酸及其鹽類 (PFOA and its salts) (CAS No.: 335-67-1 and its salts)		µg/m ²	0.5	n.d.	---	-
銻 (Sb) (Antimony (Sb)) (CAS No.: 7440-36-0)	酸洗脫鍍層，參考US EPA 3050B: 1996，以感應耦合電漿發射光譜儀分析。(US EPA 3050B: 1996 application of modified digestion by surface etching, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	---	-
鈹 (Be) (Beryllium (Be)) (CAS No.: 7440-41-7)	酸洗脫鍍層，參考US EPA 3050B: 1996，以感應耦合電漿發射光譜儀分析。(US EPA 3050B: 1996 application of modified digestion by surface etching, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	---	-
一溴聯苯 (Monobromobiphenyl)	參考IEC 62321-6: 2015，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	---	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	---	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	---	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	---	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	---	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	---	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	---	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	---	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	---	n.d.	-
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	---	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	---	n.d.	1000

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測試報告

Test Report

號碼(No.): ETR23A01806M02

日期(Date): 20-Oct-2023

頁數(Page): 4 of 16

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)		限值 (Limit)
				No.1	No.2	
一溴聯苯醚 (Monobromodiphenyl ether)	參考IEC 62321-6: 2015，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	---	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	---	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	---	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	---	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	---	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	---	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	---	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	---	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	---	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	---	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	---	n.d.	1000
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))	參考IEC 62321-8: 2017，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	1000
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))	參考IEC 62321-8: 2017，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	1000
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-(2-ethylhexyl) phthalate (DEHP))	參考IEC 62321-8: 2017，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	1000
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))	參考IEC 62321-8: 2017，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	1000

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測試報告

Test Report

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日期(Date): 20-Oct-2023

頁數(Page): 5 of 16

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測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result)		限值 (Limit)
				No.1	No.2	
鄰苯二甲酸二異癸酯 (DIDP) (Diisodecyl phthalate (DIDP)) (CAS No.: 26761-40-0, 68515-49-1)	參考IEC 62321-8: 2017, 以氣相層 析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	-
鄰苯二甲酸二異壬酯 (DINP) (Diisononyl phthalate (DINP)) (CAS No.: 28553-12-0, 68515-48-0)	參考IEC 62321-8: 2017, 以氣相層 析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	-
鄰苯二甲酸二正辛酯 (DNOP) (Di-n- octyl phthalate (DNOP)) (CAS No.: 117-84-0)	參考IEC 62321-8: 2017, 以氣相層 析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	---	n.d.	-
六溴環十二烷及所有主要被辨別出的異構物 (HBCDD) (α - HBCDD, β - HBCDD, γ - HBCDD) (Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α - HBCDD, β - HBCDD, γ - HBCDD)) (CAS No.: 25637-99-4, 3194- 55-6 (134237-51-7, 134237-50-6, 134237-52-8))	參考IEC 62321: 2008, 以氣相層析 儀/質譜儀分析。(With reference to IEC 62321: 2008, analysis was performed by GC/MS.)	mg/kg	5	---	n.d.	-
氟 (F) (Fluorine (F)) (CAS No.: 14762- 94-8)	參考BS EN 14582: 2016, 以離子 層析儀分析。(With reference to BS EN 14582: 2016, analysis was performed by IC.)	mg/kg	50	---	263	-
氯 (Cl) (Chlorine (Cl)) (CAS No.: 22537-15-1)		mg/kg	50	---	n.d.	-
溴 (Br) (Bromine (Br)) (CAS No.: 10097-32-2)		mg/kg	50	---	n.d.	-
碘 (I) (Iodine (I)) (CAS No.: 14362-44- 8)		mg/kg	50	---	n.d.	-

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日期(Date): 20-Oct-2023

頁數(Page): 6 of 16

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備註(Note) :

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n.d. = Not Detected (未檢出) ; 小於MDL / Less than MDL
4. "-" = Not Regulated (無規格值)
5. "---" = Not Conducted (未測試項目)
6. (#2) =
 - a. 當六價鉻結果大於 $0.13 \mu\text{g}/\text{cm}^2$ ，表示樣品表層含有六價鉻。(The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than $0.13 \mu\text{g}/\text{cm}^2$. The sample coating is considered to contain Cr(VI).)
 - b. 當六價鉻結果為n.d. (濃度小於 $0.10 \mu\text{g}/\text{cm}^2$)，表示表層不含六價鉻。(The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than $0.10 \mu\text{g}/\text{cm}^2$). The coating is considered a non-Cr(VI) based coating)
 - c. 當六價鉻結果介於 0.10 及 $0.13 \mu\text{g}/\text{cm}^2$ 時，無法確定塗層是否含有六價鉻。(The result between $0.10 \mu\text{g}/\text{cm}^2$ and $0.13 \mu\text{g}/\text{cm}^2$ is considered to be inconclusive - unavoidable coating variations may influence the determination.)
7. 除非另有說明，參照ILAC-G8:09/2019，採用簡單二元($w=0$)允收規則進行符合性判定；根據此規則，符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ($w=0$) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)
8. 本報告為 ETR23A01806 之異動報告。(This is the additional test report of ETR23A01806.)

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頁數(Page): 7 of 16

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PFAS Remark :

現有PFAS定量技術是分析PFAS物質的特定結構，但同碳數族群之PFAS酸及鹽類物質，其可被辨識的特定結構相同，因此無法區別所分析的特定結構是來自酸或者鹽類，故測試結果為同碳數族群之PFAS之酸及鹽類物質的濃度總合。下表PFAS物質濃度皆已包含在測試結果中，相關資訊請參見下表：(下表列舉PFAS物質僅為範例，並不包含所有同碳數族群之PFAS鹽類。)

(The quantitative technology of PFAS is to analyze the specific structure of PFAS substances. However, PFAS acid and its salts with the same carbon number group have the same specific structure that can be identified. The tested results of the analyzed specific structure cannot be distinguished to identify the contribution from PFAS acid or its salts. Therefore, the tested results display the sum of concentrations of PFAS acids and its salts with the same carbon number group. The concentration of PFAS substances in the below table have been included in the tested results, please refer to the table for relevant information: (The listed PFAS substances are examples only, it do not include all PFAS salts with the same carbon number group.))

物質濃度分類 (Classification of Substance Concentration)	物質名稱 (Substance Name)	CAS No.
全氟辛烷磺酸及其鹽類 Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	全氟辛基磺酸鉀 (PFOS-K) Potassium perfluorooctanesulfonate (PFOS-K)	2795-39-3
	全氟辛基磺酸鋰 (PFOS-Li) Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
	全氟辛基磺酸銨 (PFOS-NH ₄) Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)	29081-56-9
	全氟辛基磺酸二乙醇銨 (PFOS-NH(OH) ₂) Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(OH) ₂)	70225-14-8
	全氟辛基磺酸四乙基銨 (PFOS-N(C ₂ H ₅) ₄) Perfluorooctanesulfonic acid, tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)	56773-42-3
	全氟辛基磺酸二癸二甲基銨 (PFOS-DDA) N-decyl-N,N-dimethyldecan-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptafluorooctane-1-sulfonate (PFOS-DDA)	251099-16-8
	全氟辛基磺酰氟 (POSF) Perfluorooctane sulfonyl fluoride (POSF)	307-35-7

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測試報告

Test Report

號碼(No.): ETR23A01806M02

日期(Date): 20-Oct-2023

頁數(Page): 8 of 16

旭德科技股份有限公司 (SUBTRON TECHNOLOGY CO., LTD.)

新竹縣湖口工業區光復北路8號 (NO. 8, KUANG FU NORTH ROAD, HU KOU, HSIN-CHU INDUSTRIAL PARK, HSIN-CHU, TAIWAN, R. O. C.)

物質濃度分類 (Classification of Substance Concentration)	物質名稱 (Substance Name)	CAS No.
全氟辛烷磺酸及其鹽類 Perfluorooctane sulfonates and its salts (PFOS and its salts) (CAS No.: 1763-23-1 and its salts)	全氟辛基磺酸鎂 (PFOS-Mg) Perfluorooctanesulfonic acid, magnesium salt (PFOS-Mg)	91036-71-4
	全氟辛基磺酸鈉 (PFOS-Na) Perfluorooctanesulfonic acid, sodium salt (PFOS-Na)	4021-47-0
全氟辛酸及其鹽類 Perfluorooctanoic acid and its salts (PFOA and its salts) (CAS No.: 335-67-1 and its salts)	全氟辛酸鈉 (PFOA-Na) Sodium perfluorooctanoate (PFOA-Na)	335-95-5
	全氟辛酸鉀 (PFOA-K) Potassium perfluorooctanoate (PFOA-K)	2395-00-8
	全氟辛酸銀 (PFOA-Ag) Silver perfluorooctanoate (PFOA-Ag)	335-93-3
	全氟辛氟 (PFOA-F) Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
	全氟辛酸銨 (APFO) Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
	全氟辛酸鋰 (PFOA-Li) Lithium perfluorooctanoate (PFOA-Li)	17125-58-5

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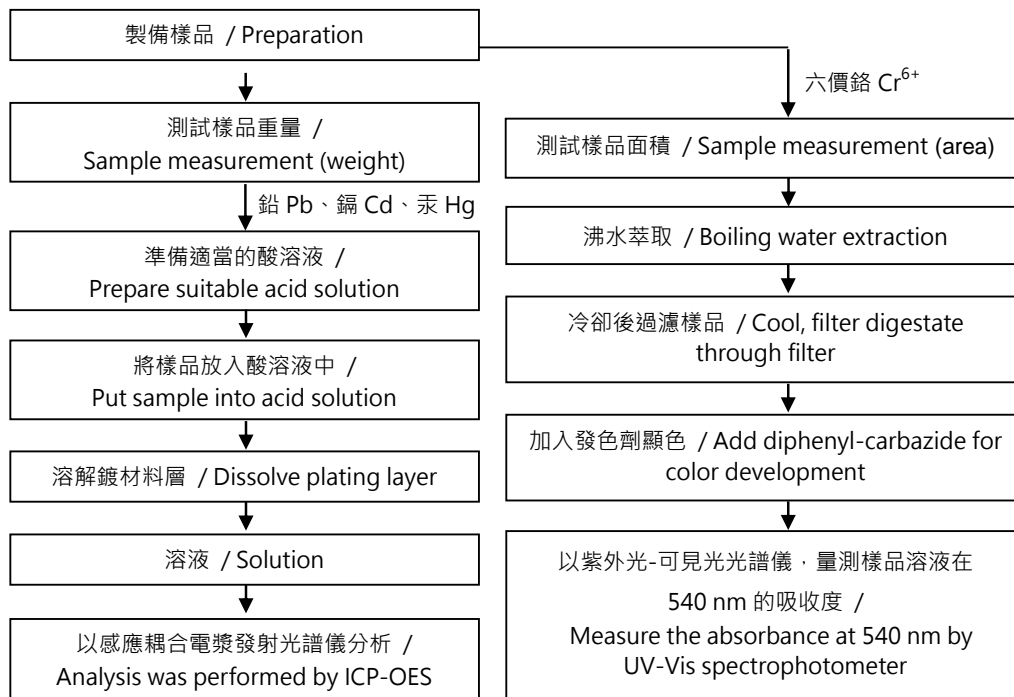
頁數(Page): 9 of 16

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鍍層重金屬測試流程圖 / Flow chart of stripping method for metal analysis

根據以下的流程圖之條件，樣品之外部鍍層已完全溶解。(六價鉻測試方法除外) / The plating layer of samples were dissolved totally by pre-conditioning method according to below flow chart.
(Cr⁶⁺ test method excluded)



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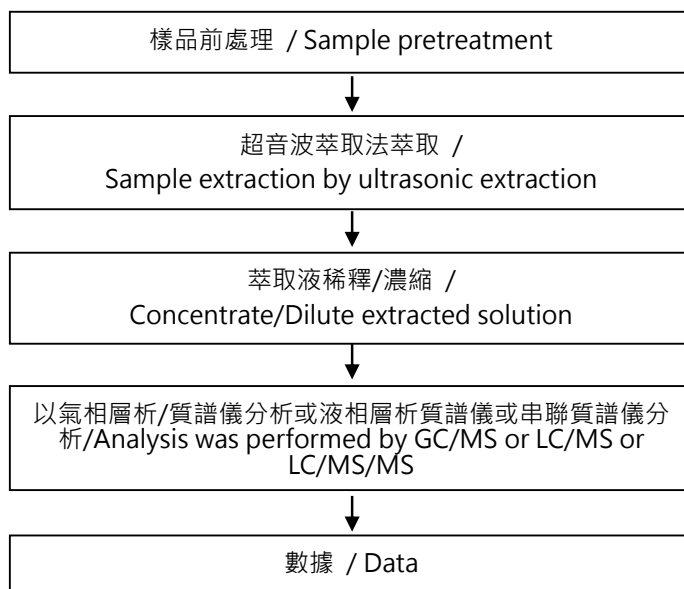
日期(Date): 20-Oct-2023

頁數(Page): 10 of 16

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全氟化合物(包含全氟辛酸/全氟辛烷磺酸/其相關化合物等等)分析流程圖 / Analytical flow chart – PFAS (including PFOA/PFOS/its related compound, etc.)



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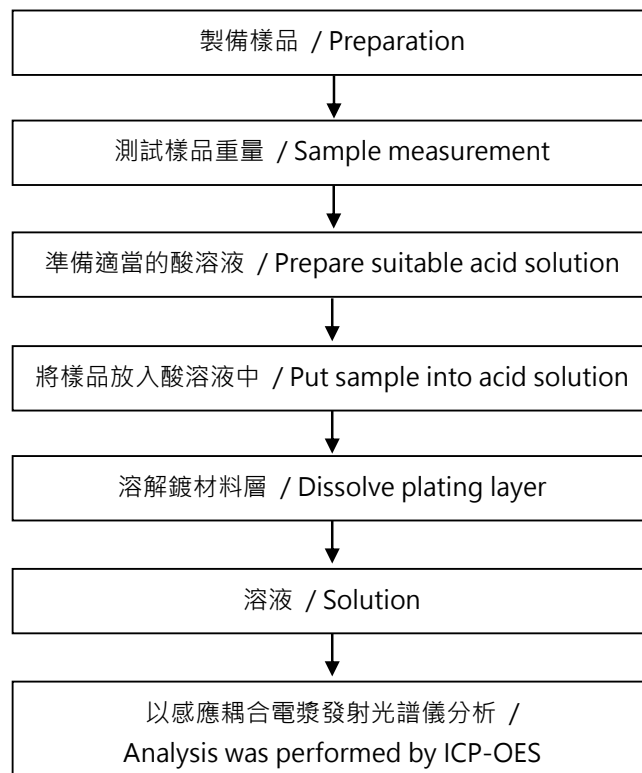
頁數(Page): 11 of 16

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鍍層重金屬測試流程圖 / Flow chart of stripping method for metal analysis

根據以下的流程圖之條件，樣品之外部鍍層已完全溶解。 / The plating layer of samples were dissolved totally by pre-conditioning method according to below flow chart.



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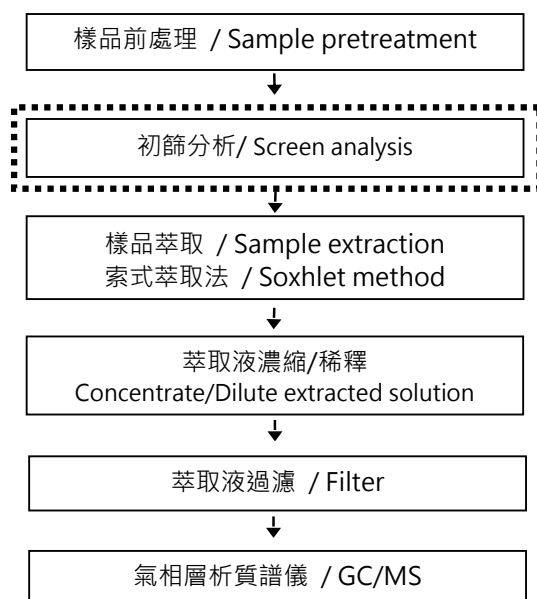
頁數(Page): 12 of 16

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多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs

初次測試程序 / First testing process —————→
 選擇性篩檢程序 / Optional screen process
 確認程序 / Confirmation process - . - . →



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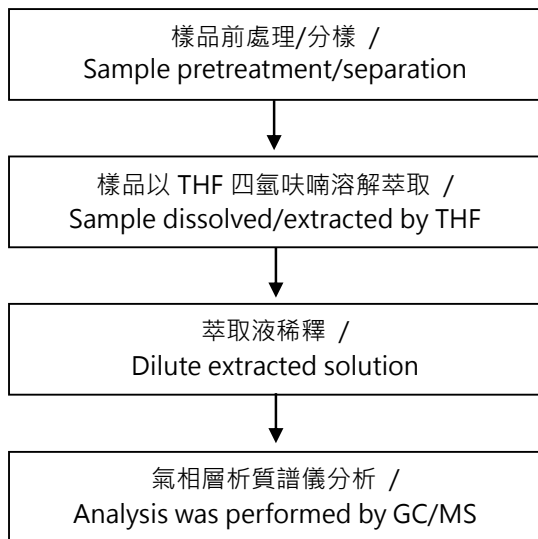
頁數(Page): 13 of 16

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可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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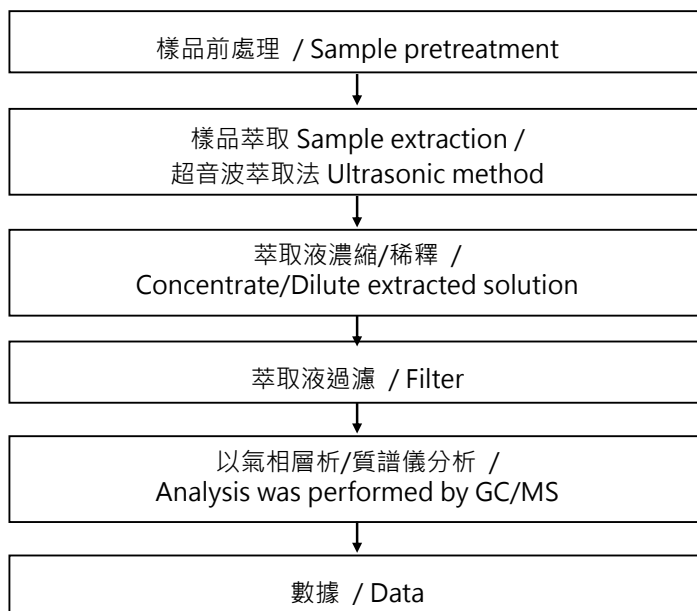
日期(Date): 20-Oct-2023

頁數(Page): 14 of 16

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六溴環十二烷分析流程圖 / Analytical flow chart - HBCDD



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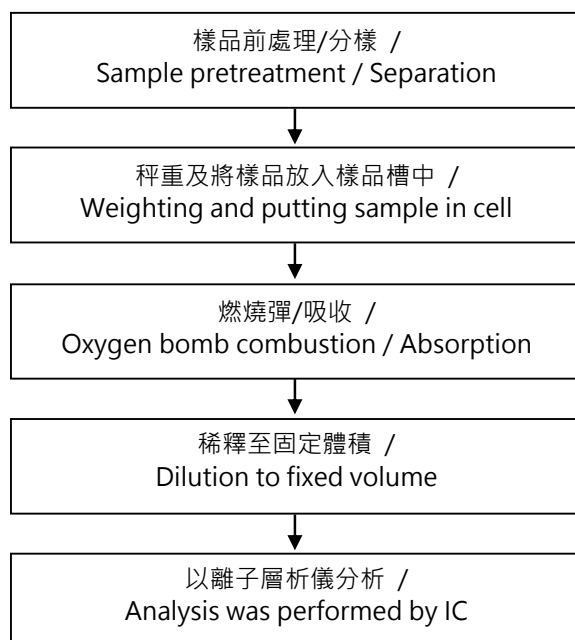
日期(Date): 20-Oct-2023

頁數(Page): 15 of 16

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鹵素分析流程圖 / Analytical flow chart - Halogen



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頁數(Page): 16 of 16

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* 照片中如有箭頭標示，則表示為實際檢測之樣品/部位。*

(The tested sample / part is marked by an arrow if it's shown on the photo.)

ETR23A01806 NO.1



ETR23A01806 NO.2



** 報告結尾 (End of Report) **

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