Test Report

No.: ETR25104682 Date: 05-Feb-2025

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

The following sample(s) was/were submitted and identified by the applicant as:

Sample Submitted By	:	GLENCORE NIKKELVERK AS
Sample Name	:	YEAR SAMPLE 2024, NICKEL METAL REGULAR CROWNS
Buyer/Order No.	:	4500817119

==========

Sample Receiving Date	:	16-Jan-2025
Testing Period	:	16-Jan-2025 to 05-Feb-2025

Test Requested	:	(1)	As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).
		(2)	Please refer to next pages for the other item(s).
Test Results	:		Please refer to following pages.
Conclusion	:	(1)	Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Troy Chang / Department Manager
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

CHECK REPORT
PIN CODE: 52FE7A27

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Test Part Description

No.1 : SILVER COLORED METAL

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)		mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.	µg/cm²	0.1	n.d.	-
Monobromobiphenyl	With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	-
Pentabromobiphenyl		mg/kg	5	n.d.	-
Hexabromobiphenyl		mg/kg	5	n.d.	-
Heptabromobiphenyl		mg/kg	5	n.d.	-
Octabromobiphenyl		mg/kg	5	n.d.	-
Nonabromobiphenyl		mg/kg	5	n.d.	-
Decabromobiphenyl		mg/kg	5	n.d.	-
Sum of PBBs		mg/kg	-	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	-
Dibromodiphenyl ether		mg/kg	5	n.d.	-
Tribromodiphenyl ether		mg/kg	5	n.d.	-
Tetrabromodiphenyl ether		mg/kg	5	n.d.	-
Pentabromodiphenyl ether		mg/kg	5	n.d.	-
Hexabromodiphenyl ether		mg/kg	5	n.d.	-
Heptabromodiphenyl ether		mg/kg	5	n.d.	-
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	-
Sum of PBDEs		mg/kg	-	n.d.	1000

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Test Item(s)	Method	Unit	MDL	Result No.1	Limit
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.	mg/kg	50	n.d.	1000
Dibutyl phthalate (DBP)		mg/kg	50	n.d.	1000
Di-(2-ethylhexyl) phthalate (DEHP)		mg/kg	50	n.d.	1000
Diisobutyl phthalate (DIBP)		mg/kg	50	n.d.	1000
Diisodecyl phthalate (DIDP) (CAS No.: 26761-40-0, 68515-49-1)		mg/kg	50	n.d.	-
Diisononyl phthalate (DINP) (CAS No.: 28553-12-0, 68515-48-0)		mg/kg	50	n.d.	-
Di-n-octyl phthalate (DNOP) (CAS No.: 117-84-0)		mg/kg	50	n.d.	-
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α- HBCDD, β- HBCDD, γ- HBCDD) (CAS No.: 25637-99-4, 3194-55-6 (134237-51-7, 134237-50-6, 134237-52-8))	With reference to IEC 62321: 2008, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Iodine (I) (CAS No.: 14362-44-8)	With reference to BS EN 14582: 2016, analysis was performed by IC.	mg/kg	50	n.d.	-
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Polychlorinated naphthalene (PCNs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Polychlorinated terphenyls (PCTs)	With reference to US EPA 3550C: 2007, analysis was performed by GC/MS.	mg/kg	0.5	n.d.	-
Short Chain Chlorinated Paraffins(C10-C13) (SCCP) (CAS No.: 85535-84-8)	With reference to ISO 18219-1: 2021, analysis was performed by GC/MS.	mg/kg	50	n.d.	-
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2021, analysis was performed by FT-IR and Flame Test.	**	-	Negative	-

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Test Item(s)	Method	Unit	MDL	Result No.1	Limit
Triphenyl tin (TPT)	With reference to ISO 17353: 2004, analysis was performed by GC/FPD.	mg/kg	0.03	n.d.	-
Tributyl tin (TBT)		mg/kg	0.03	n.d.	-
Dioctyl tin (DOT)		mg/kg	0.03	n.d.	-
Dibutyl tin (DBT)		mg/kg	0.03	n.d.	-
Bis(tributyltin) oxide (TBTO) (CAS No.: 56-35-9)	Calculated from the result of Tributyl Tin (TBT).	mg/kg	0.03▲	n.d.	-
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3050B: 1996, analysis was performed by ICP-OES.	mg/kg	2	n.d.	-
Bismuth (Bi) (CAS No.: 7440-69-9)		mg/kg	2	n.d.	-
Antimony (Sb) (CAS No.: 7440-36-0)		mg/kg	2	n.d.	-

Note：

1. mg/kg = ppm ; 0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit
3. n.d. = Not Detected (Less than MDL)
4. "-" = Not Regulated
5. **= Qualitative analysis (No Unit)
6. Negative = Undetectable ; Positive = Detectable
7. (#2) =
   a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μg/cm². The sample coating is considered to contain Cr(VI).
   b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 μg/cm²). The coating is considered a non-Cr(VI) based coating
   c. The result between 0.10 μg/cm² and 0.13 μg/cm² is considered to be inconclusive - unavoidable coating variations may influence the determination.
8. ▲：The MDL was evaluated for element / tested substance.
   Conversion Formula：AX = A × F

AX	A	F
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)	1.0276

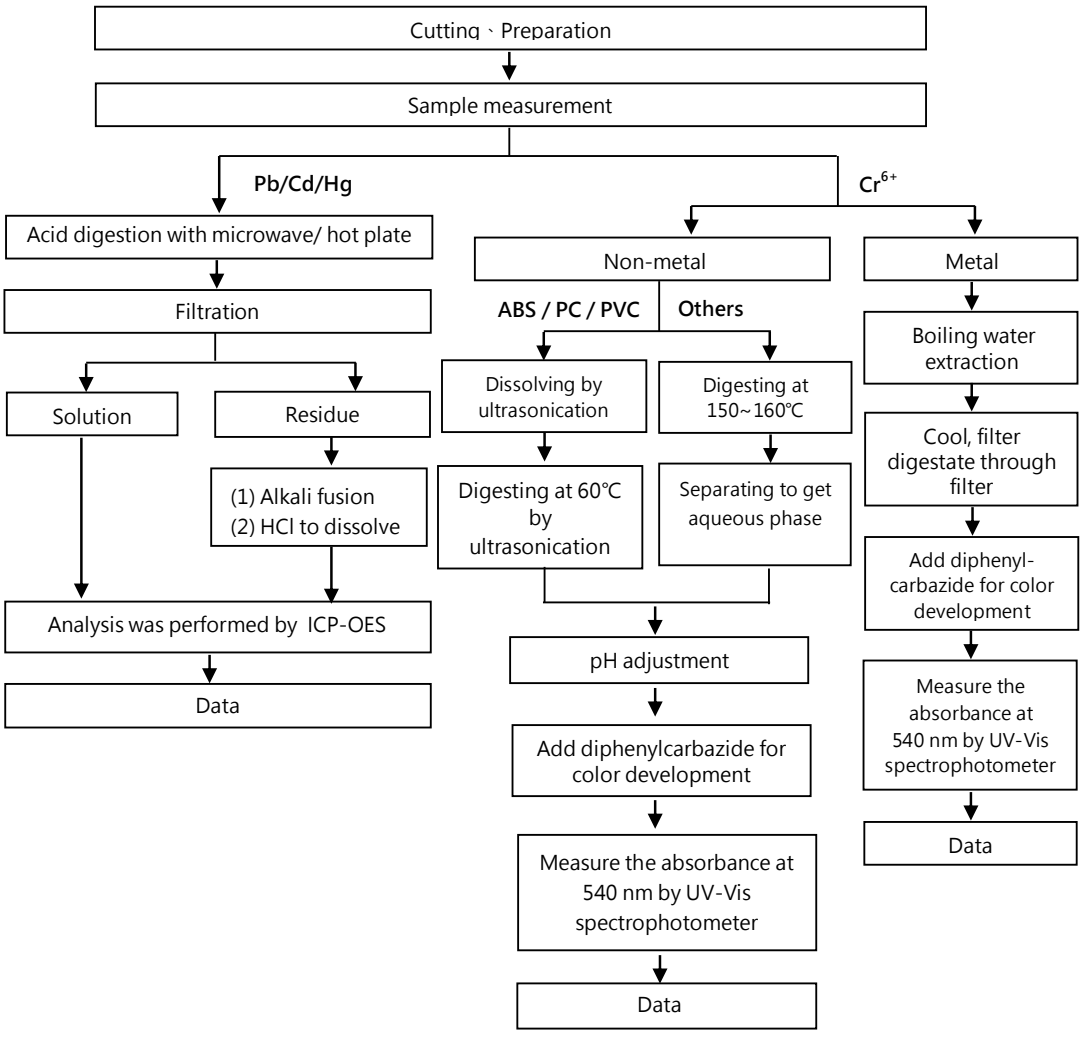
   Parameter Conversion Table： https://eecloud.sgs.com/Region_TW/DocDownload.aspx?name=Others
9. Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart of heavy metal

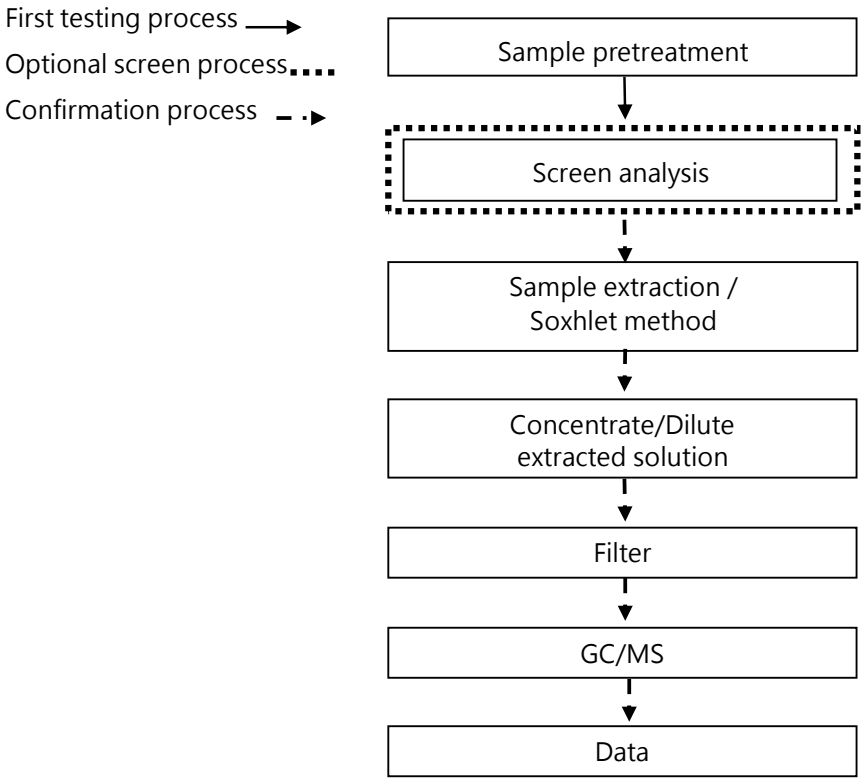
These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr^{6+} test method excluded)



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

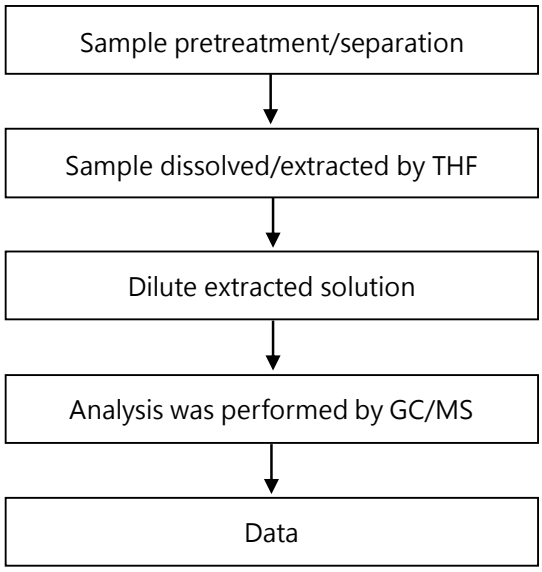
Analytical flow chart – PBBs / PBDEs



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

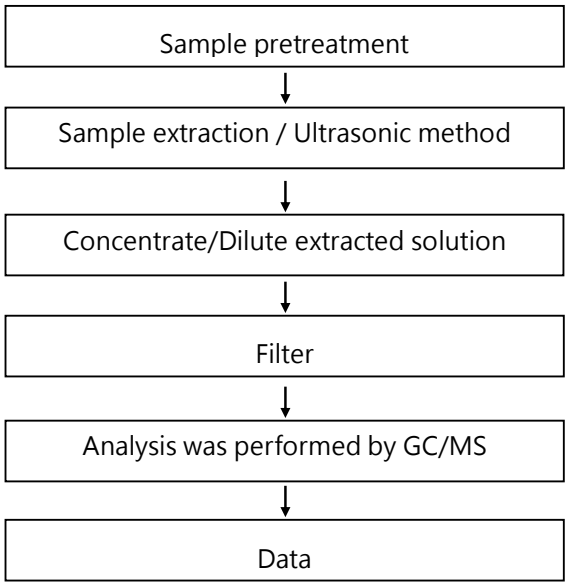
Analytical flow chart - Phthalate

【Test method: IEC 62321-8】



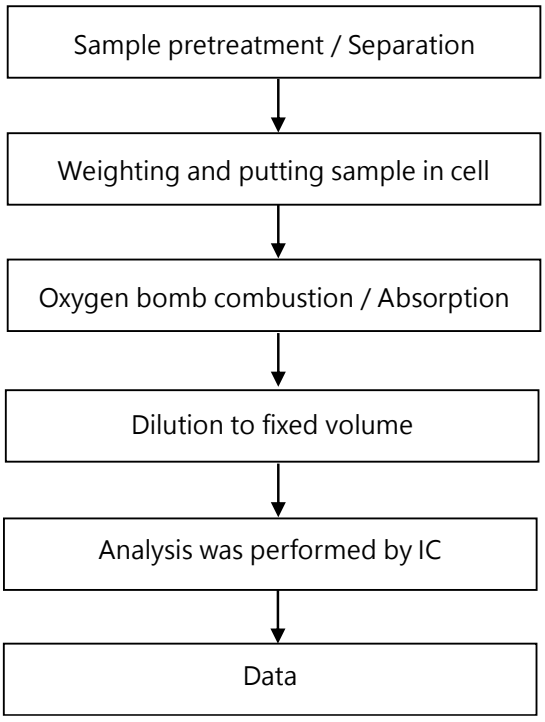
GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart - HBCDD



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

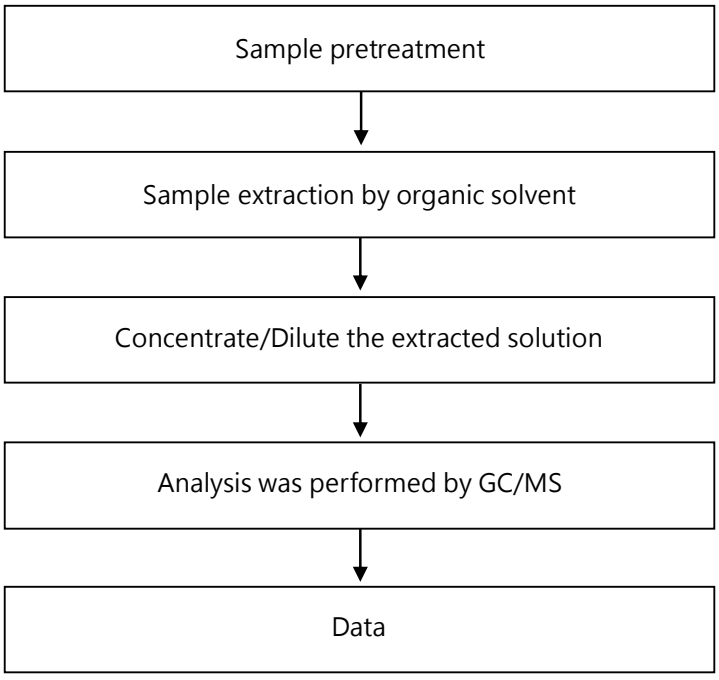
Analytical flow chart - Halogen



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

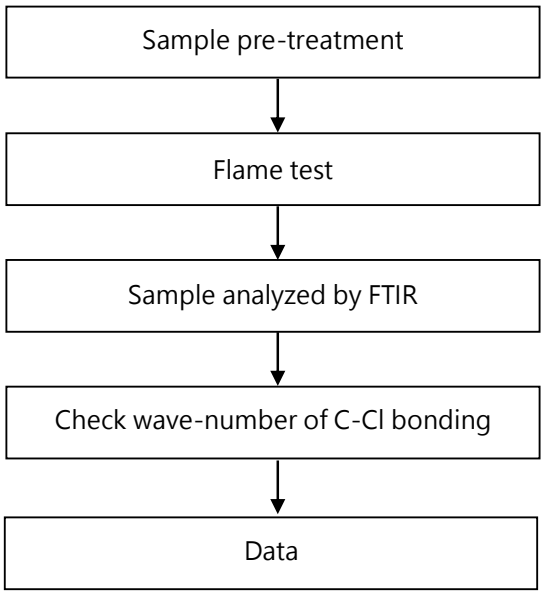
Analytical flow chart

* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



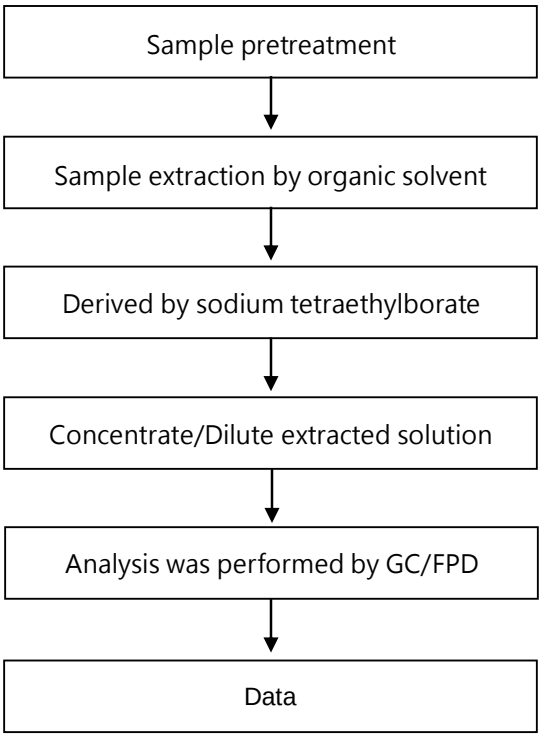
GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analysis flow chart - PVC



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

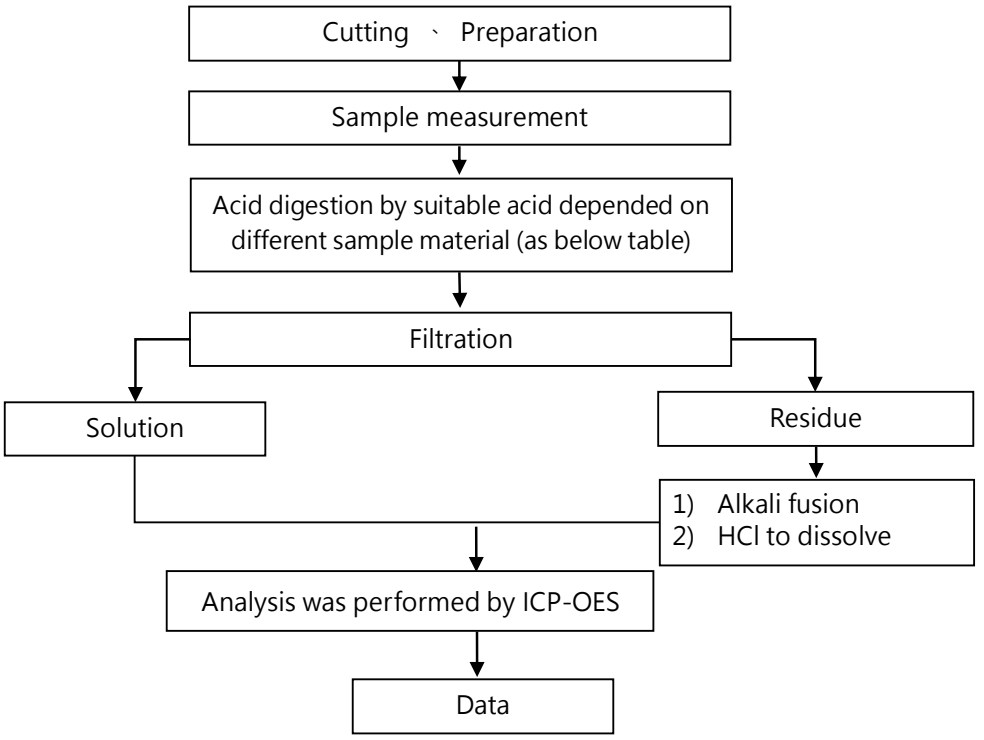
Analytical flow chart - Organic-Tin



GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Flow chart of digestion for the elements analysis performed by ICP-OES

These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO_3, HCl, HF, H_2O_2
Glass	HNO_3/HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO_3
Plastic	H_2SO_4, H_2O_2, HNO_3, HCl
Others	Added appropriate reagent to total digestion

GLENCORE NIKKELVERK AS
VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

*** The tested sample / part is marked by an arrow if it's shown on the photo. ***

ETR25104682

** End of Report **