

# **Analytical Testing Report**

Indalloy 228

Report Number: R-20210712-052

Prepared for:

Cliff Talbot
Indium Corporation
1676 Lincoln Avenue
Utica, NY 13503

P.O. #: N/A

July 26, 2021

NSL Analytical Services, Inc. NSL Analytical 4450 Cranwood Parkway Cleveland, Ohio 44128 Phone: 216-438-5200

Fax: 216-438-5050

Tests Requested:

- European Directive 2015/863/EU Amending 2011 / 65 / EU
  Annex II (RoHS; Recasting 2001 / 95 / EC: Cadmium, Lead,
  Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB),
  and Polybromodiphenylether (PBDE), (DIBP, DBP, BBP, DEHP)
  content.
- Antimony, Beryllium and Arsenic Content
- Total Halogen Content
- DnOP, DINP, DIDP, DnHP







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### **Project Definition and Scope**

#### European Directive 2015/863/EU Amending 2011 / 65 / EU Annex II (RoHS; Recasting 2001 / 95 / EC:

Cadmium, Lead, Mercury, Hexavalent Chromium, Polybromobiphenyl (PBB), and Polybromodiphenylether (PBDE) content.

Antimony, Beryllium, Arsenic Content, Total Halogen content.

DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP content.

#### **Sample Identification**

The sample was received on July 12<sup>th</sup>, 2021 and is labeled as indicated below.

Sample Number	Client Label
S-210712-158	Indalloy 228

#### **Method**

With reference to IEC 62321-7-2: 2017: Chromium (VI) analysis was conducted by UV-Visible Spectroscopy.

With reference to IEC 62321-6: 2015: PBB, PBDE analysis was conducted by Gas Chromatography – Mass Spectrometry (GC-MS).

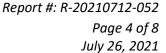
With reference to IEC 62321-4: 2013: Mercury analysis was conducted by Inductively Coupled Plasma-Optical Emission Spectroscopy (ICP-OES).

With reference to IEC 62321-5: 2013: Lead, Cadmium and Chromium analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS).

Antimony, Beryllium and Arsenic analysis was conducted by Inductively Coupled Plasma - Mass Spectrometry (ICP-MS). Following Microwave Assisted Acid Digestion with reference to EPA 3051A/3052

With reference to IEC62321-3-2: 2013, BS EN 14582, ASTM D 7359: Halogen analysis was conducted by Ion Chromatography and SIE.

With reference to IEC62321-8 and CPSC-CH-C1001-09.3: DIBP, DBP, BBP, DEHP, DnOP, DINP, DIDP, DnHP were analyzed by Gas Chromatography – Mass Spectrometry (GC-MS).





**Table 1: RoHS Results** 

Test Item	Results (mg/kg)	<b>Detection Limit</b>	Reference Limit
	Sample # S-210712- 158	(mg/kg)	(mg/kg)
Lead (Pb)	882000	5	1000
Cadmium	ND	5	100
Chromium	ND	5	
Hexavalent Chromium (Cr(VI))	$ND^2$	1	1000
Mercury (Hg)	ND	5	1000
Sum of PBBs	ND <sup>3</sup>	300	1000
Monobromobiphenyl	ND <sup>3</sup>	100	-
Dibromobiphenyl	ND³	100	-
Tribromobiphenyl	ND³	10	-
Tetrabromobiphenyl	ND³	10	-
Pentabromobiphenyl	ND³	10	-
Hexabromobiphenyl	ND³	10	-
Heptabromobiphenyl	ND³	10	÷
Octabromobiphenyl	ND³	10	-
Nonabromobiphenyl	ND <sup>3</sup>	10	-
Decabromobiphenyl	ND³	10	-
Sum of PBDEs	ND <sup>3</sup>	300	1000
Monobromodiphenyl ether	ND³	100	-
Dibromodiphenyl ether	ND³	10	-
Tribromodiphenyl ether	ND³	10	-
Tetrabromodiphenyl ether	ND³	10	-
Pentabromodiphenyl ether	ND³	10	-
Hexabromodiphenyl ether	ND³	10	-
Heptabromodiphenyl ether	ND³	10	-
Octabromodiphenyl ether	ND <sup>3</sup>	10	-
Nonabromodiphenyl ether	ND³	50	-
Decabromodiphenyl ether	ND <sup>3</sup>	100	-

**Note:** ND = Not Detected **Note:** mg/kg = ppm

**Note:**  $ND^2$  = Total Chromium analysis by ICP-MS was not detected in the submitted samples. Therefore, Hexavalent Chromium determination by UV-Visible spectroscopy was not performed.

**Note:**  $ND^3$  = Total Bromine by Ion Chromatography was determined to be < 250 ppm, therefore PBB and PBDE analysis by Gas Chromatography – Mass Spectrometry was not performed.

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Table 2: Antimony, Beryllium and Arsenic Content

Test Item	Results (mg/kg)	<b>Detection Limit</b>	
	Sample # S- 210712-158	(mg/kg)	
Antimony (Sb)	19	5	
Beryllium (Be)	ND	5	
Arsenic (As)	ND	5	

**Table 3: Halogen Content** 

Test Item	Results (mg/kg)	<b>Detection Limit</b>	
	Sample # S- 210712-158	(mg/kg)	
Chlorine (CI)	ND	10	
Bromine (Br)	ND	10	
Fluorine (F)	ND	10	
Iodine (I)	ND	10	

**Table 4: Phthalates Results** 

Test Item	Results (mg/kg)	<b>Detection Limit</b>	Reference Limit	
	Sample # S- 210712-158	(mg/kg)	(mg/kg)	
DIBP	ND	100		
DBP	ND	100	1000	
BBP	ND	100	1000	
DEHP	ND	200	1000	
DnOP	ND	100	1000	
DINP	ND	500	1000	
DIDP	ND	500	1000	
DnHP	ND	100		

Note: ND = Not Detected Note: mg/kg = ppm



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If you have any questions regarding these results, please contact us.

Report Prepared By: Jonathan Crandall

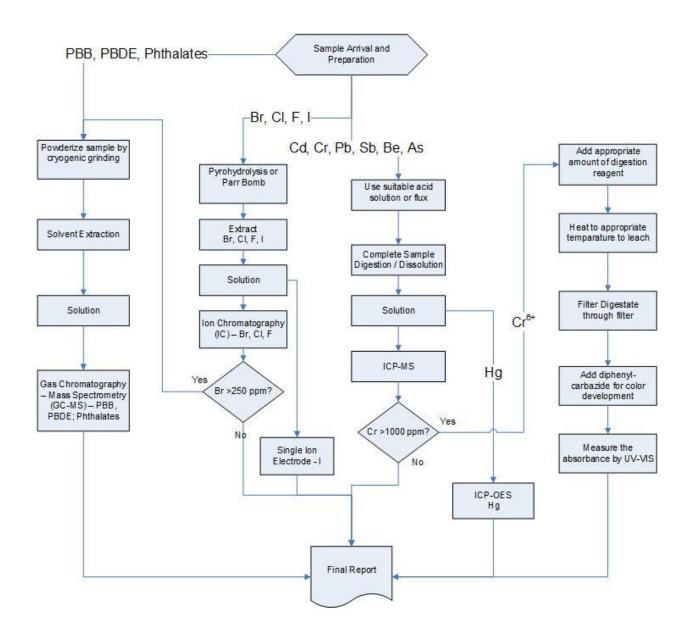
Roxanne Skinner -Technical Service

Rofen Su

rskinner@nslanalytical.com



## **Process Flow - Analytical Methods for Chemical Analysis**



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**Photo: Sample # S-210712-158** 

