

Date: 05-Feb-2024

GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

The following sample(s) was/were submitted and identified by the applicant as:

No.: ETR24105718

Sample Submitted By : GLENCORE NIKKELVERK AS

Sample Name : YEAR SAMPLE 2023, NICKEL METAL REGULAR CROWNS

Buyer/Order No. : 4500808469

Sample Receiving Date : 25-Jan-2024

Testing Period : 25-Jan-2024 to 05-Feb-2024

Test Requested : (1) As specified by client, with reference to RoHS 2011/65/EU Annex II and amending

Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs,

DBP, BBP, DEHP, DIBP contents in the submitted sample(s).

(2) Please refer to next pages for the other item(s).

Test Results: Please refer to following pages.

Conclusion : (1) Based on the performed tests on submitted sample(s), the test results of Cadmium,

Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.

Troy Chang / Department Malager
Signed for and on behalf of AIWAN LTD.
Chemical Laboratory - Taipei



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PIN CODE: 43F3DC7



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Test Part Description

No.1 : SILVER COLORED METAL

Test Result(s)

Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Cadmium (Cd)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	100
Lead (Pb)	With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Mercury (Hg)	With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.	mg/kg	2	n.d.	1000
Hexavalent Chromium Cr(VI) (#2)	With reference to IEC 62321-7-1: 2015, analysis was performed by UV-VIS.	μg/cm²	0.1	n.d.	-
Monobromobiphenyl		mg/kg	5	n.d.	-
Dibromobiphenyl		mg/kg	5	n.d.	-
Tribromobiphenyl		mg/kg	5	n.d.	-
Tetrabromobiphenyl		mg/kg	5	n.d.	ı
Pentabromobiphenyl	With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.	-
Hexabromobiphenyl	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Heptabromobiphenyl	analysis was performed by GC/Wis.	mg/kg	5	n.d.	1
Octabromobiphenyl		mg/kg	5	n.d.	1
Nonabromobiphenyl		mg/kg	5	n.d.	1
Decabromobiphenyl		mg/kg	5	n.d.	1
Sum of PBBs		mg/kg	1	n.d.	1000
Monobromodiphenyl ether		mg/kg	5	n.d.	1
Dibromodiphenyl ether		mg/kg	5	n.d.	1
Tribromodiphenyl ether		mg/kg	5	n.d.	1
Tetrabromodiphenyl ether		mg/kg	5	n.d.	ı
Pentabromodiphenyl ether	With reference to IEC 62321-6: 2015,	mg/kg	5	n.d.	ı
Hexabromodiphenyl ether	analysis was performed by GC/MS.	mg/kg	5	n.d.	-
Heptabromodiphenyl ether	analysis was performed by GC/1813.	mg/kg	5	n.d.	ı
Octabromodiphenyl ether		mg/kg	5	n.d.	-
Nonabromodiphenyl ether		mg/kg	5	n.d.	-
Decabromodiphenyl ether		mg/kg	5	n.d.	=
Sum of PBDEs		mg/kg	-	n.d.	1000



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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Butyl benzyl phthalate (BBP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
	analysis was performed by GC/MS.				
Dibutyl phthalate (DBP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
	analysis was performed by GC/MS.				
Di-(2-ethylhexyl) phthalate (DEHP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
	analysis was performed by GC/MS.				
Diisobutyl phthalate (DIBP)	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	1000
	analysis was performed by GC/MS.				
Diisodecyl phthalate (DIDP) (CAS	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	_
No.: 26761-40-0, 68515-49-1)	analysis was performed by GC/MS.				
Diisononyl phthalate (DINP) (CAS	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	-
No.: 28553-12-0, 68515-48-0)	analysis was performed by GC/MS.				
Di-n-octyl phthalate (DNOP) (CAS	With reference to IEC 62321-8: 2017,	mg/kg	50	n.d.	_
No.: 117-84-0)	analysis was performed by GC/MS.				
Hexabromocyclododecane (HBCDD)	With reference to IEC 62321: 2008,	mg/kg	5	n.d.	-
and all major diastereoisomers	analysis was performed by GC/MS.				
identified (α- HBCDD, β- HBCDD, γ-					
HBCDD) (CAS No.: 25637-99-4,					
3194-55-6 (134237-51-7, 134237-					
50-6, 134237-52-8))					
Fluorine (F) (CAS No.: 14762-94-8)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
	analysis was performed by IC.				
Chlorine (Cl) (CAS No.: 22537-15-1)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
	analysis was performed by IC.				
Bromine (Br) (CAS No.: 10097-32-2)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	_
	analysis was performed by IC.				
lodine (I) (CAS No.: 14362-44-8)	With reference to BS EN 14582: 2016,	mg/kg	50	n.d.	-
	analysis was performed by IC.				
PFOS and its salts (CAS No.: 1763-	With reference to CEN/TS 15968: 2010,	mg/kg	0.01	n.d.	-
23-1 and its salts)	analysis was performed by LC/MS/MS.				
PFOA and its salts (CAS No.: 335-67-	With reference to CEN/TS 15968: 2010,	mg/kg	0.01	n.d.	-
1 and its salts)	analysis was performed by LC/MS/MS.				

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Test Item(s)	Method	Unit	MDL	Result	Limit
				No.1	
Polychlorinated biphenyls (PCBs)	With reference to US EPA 3550C: 2007,	mg/kg	0.5	n.d.	-
	analysis was performed by GC/MS.				
Polychlorinated naphthalene (PCNs)	With reference to US EPA 3550C: 2007,	mg/kg	5	n.d.	-
	analysis was performed by GC/MS.				
Polychlorinated terphenyls (PCTs)	With reference to US EPA 3550C: 2007,	mg/kg	0.5	n.d.	-
	analysis was performed by GC/MS.				
Short Chain Chlorinated	With reference to ISO 18219-1: 2021,	mg/kg	50	n.d.	-
Paraffins(C10-C13) (SCCP) (CAS No.:	analysis was performed by GC/MS.				
85535-84-8)					
Polyvinyl chloride (PVC)	With reference to ASTM E1252: 2021,	**	-	Negative	-
	analysis was performed by FT-IR and				
	Flame Test.				
Triphenyl tin (TPT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.	-
	analysis was performed by GC/FPD.				
Tributyl tin (TBT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.	-
	analysis was performed by GC/FPD.				
Dioctyl tin (DOT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.	-
	analysis was performed by GC/FPD.				
Dibutyl tin (DBT)	With reference to ISO 17353: 2004,	mg/kg	0.03	n.d.	-
	analysis was performed by GC/FPD.				
Bis(tributyltin) oxide (TBTO) (CAS	Calculated from the result of Tributyl	mg/kg	0.03 🛦	n.d.	-
No.: 56-35-9)	Tin (TBT).				
Beryllium (Be) (CAS No.: 7440-41-7)	With reference to US EPA 3050B: 1996,	mg/kg	2	n.d.	-
	analysis was performed by ICP-OES.				
Bismuth (Bi) (CAS No.: 7440-69-9)	With reference to US EPA 3050B: 1996,	mg/kg	2	n.d.	-
	analysis was performed by ICP-OES.				
Antimony (Sb) (CAS No.: 7440-36-0)	With reference to US EPA 3050B: 1996,	mg/kg	2	n.d.	-
	analysis was performed by ICP-OES.				

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Note:

- 1. mg/kg = ppm; 0.1wt% = 0.1% = 1000ppm
- 2. MDL = Method Detection Limit
- 3. n.d. = Not Detected (Less than MDL)
- 4. "-" = Not Regulated
- 5. **= Qualitative analysis (No Unit)
- 6. Negative = Undetectable; Positive = Detectable
- 7. (#2) =
 - a. The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than 0.13 μ g/cm². The sample coating is considered to contain Cr(VI).
 - b. The sample is negative for Cr(VI) if Cr(VI) is n.d. (concentration less than 0.10 μ g/cm²). The coating is considered a non-Cr(VI) based coating
 - c. The result between 0.10 μ g/cm² and 0.13 μ g/cm² is considered to be inconclusive unavoidable coating variations may influence the determination.
- 8. ▲ : The MDL was evaluated for element / tested substance.

Conversion Formula : $AX = A \times F$

AX	Α	F	
Bis(tributyltin)oxide (TBTO)	Tributyl Tin (TBT)		

Parameter Conversion Table: https://eecloud.sqs.com/Region_TW/DocDownload.aspx?name=Others

9. Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.



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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

PFAS Remark:

The quantitative technology of PFAS is to analyze the specific structure of PFAS substances. However, PFAS acid and its salts with the same carbon number group have the same specific structure that can be identified. The tested results of the analyzed specific structure cannot be distinguished to identify the contribution from PFAS acid or its salts. Therefore, the tested results display the sum of concentrations of PFAS acids and its salts with the same carbon number group. The concentration of PFAS substances in the below table have been included in the tested results, please refer to the table for relevant information: (The listed PFAS substances are examples only, it do not include all PFAS salts with the same carbon number group.)

Group Name	Substance Name	CAS No.
	Perfluorooctane sulfonates (PFOS)	1763-23-1
	Potassium perfluorooctanesulfonate (PFOS-K)	2795-39-3
	Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
	Perfluorooctanesulfonic acid, ammonium salt (PFOS-NH ₄)	29081-56-9
	Perfluorooctane sulfonate diethanolamine salt (PFOS-NH(OH) ₂)	70225-14-8
DEOC its salts to dark attitus	Perfluorooctanesulfonic acid,tetraethylammonium salt (PFOS-N(C ₂ H ₅) ₄)	56773-42-3
PFOS, its salts & derivatives	N-decyl-N,N-dimethyldecan-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane- 1-sulfonate (PFOS-DDA)	251099-16-8
	Perfluorooctane sulfonyl fluoride (POSF)	307-35-7
	Perfluorooctanesulfonic acid, magnesium salt (PFOS-Mg)	91036-71-4
	Perfluorooctanesulfonic acid, sodium salt (PFOS-Na)	4021-47-0
	Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8- heptadecafluorooctanesulfonate	71463-74-6
	Perfluorooctanoic acid (PFOA)	335-67-1
	Sodium perfluorooctanoate (PFOA-Na)	335-95-5
PFOA, its salts & derivatives	Potassium perfluorooctanoate (PFOA-K)	2395-00-8
	Silver perfluorooctanote (PFOA-Ag)	335-93-3
	Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
	Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
	Lithium perfluorooctanoate (PFOA-Li)	17125-58-5

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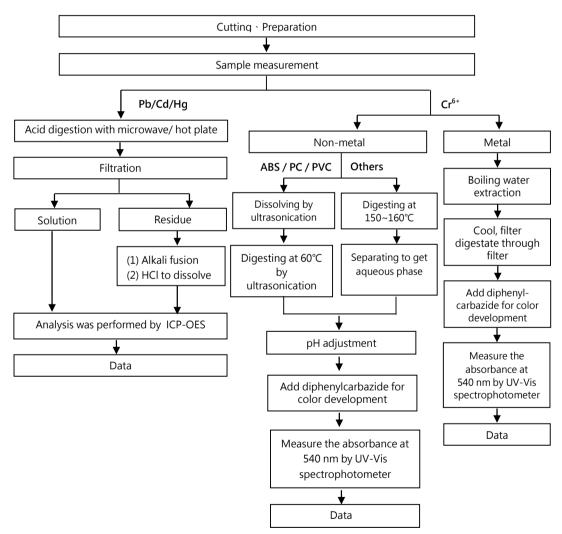
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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart of heavy metal

These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr⁶⁺ test method excluded)



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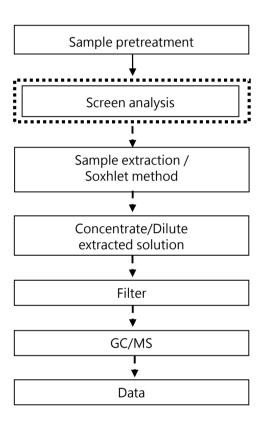


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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart - PBBs / PBDEs

First testing process ____
Optional screen process ____
Confirmation process ____



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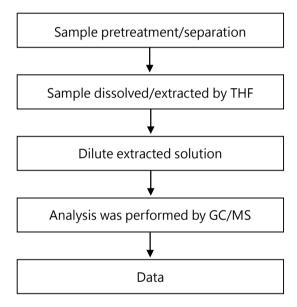


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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart - Phthalate

【Test method: IEC 62321-8】



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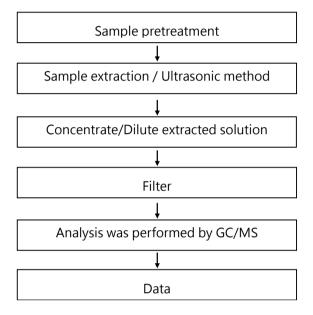
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Analytical flow chart - HBCDD



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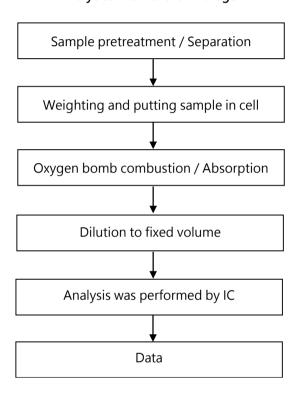
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Analytical flow chart - Halogen



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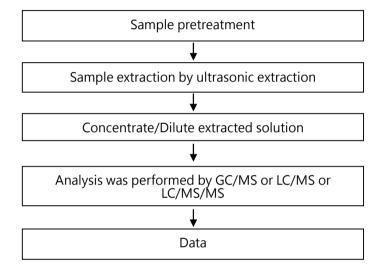
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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart - PFAS (including PFOA/PFOS/its related compound, etc.)



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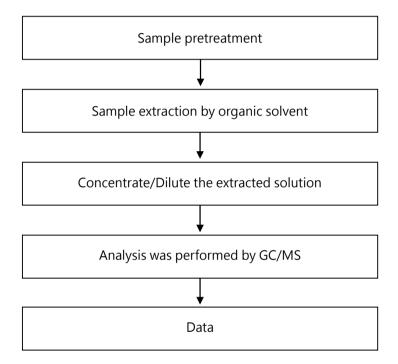


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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analytical flow chart

* Apply to: PCBs, PCNs, PCTs, Mirex, Chlorinated Paraffins, DBBT



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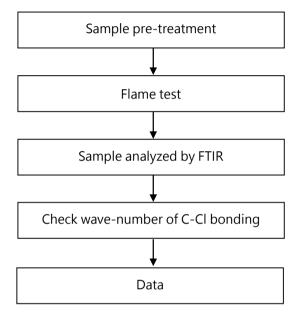
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GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

Analysis flow chart - PVC



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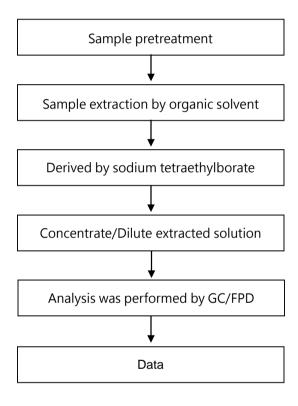
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Analytical flow chart - Organic-Tin

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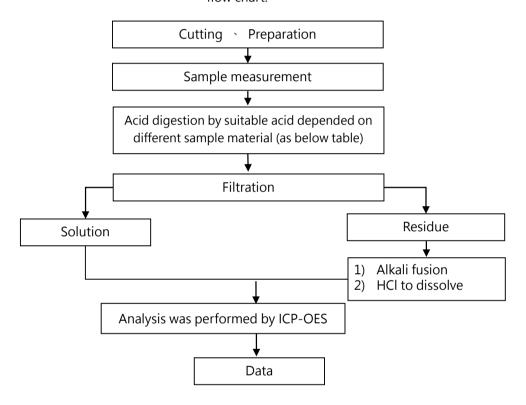


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Flow chart of digestion for the elements analysis performed by ICP-OES

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These samples were dissolved totally by pre-conditioning method according to below flow chart.



Steel, copper, aluminum, solder	Aqua regia, HNO ₃ , HCl, HF, H ₂ O ₂
Glass	HNO ₃ /HF
Gold, platinum, palladium, ceramic	Aqua regia
Silver	HNO ₃
Plastic	H ₂ SO ₄ , H ₂ O ₂ , HNO ₃ , HCl
Others	Added appropriate reagent to total digestion



No.: ETR24105718 Date: 05-Feb-2024

GLENCORE NIKKELVERK AS VESTERVEIEN 31, 4606 KRISTIANSAND, NORWAY

* The tested sample / part is marked by an arrow if it's shown on the photo. *

ETR24105718



** End of Report **

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